



Plainview Milk Products Cooperative – Plant 27-556

130 2nd Street SW • Plainview, MN 55964 • Phone (507)534-3872 • Fax (507) 534-3992

| | | | |
|--------------------|---|----------------|-----------------|
| Product Category: | Condensed Milk | Revision Date: | 9/6/2017 |
| Product Name: | Grade A, rBST free Pasteurized Condensed Whole Milk | Issue Date: | 9/7/2017 |
| Product ID Number: | Issued by: Becky Pearson | Approved By : | Rylee Gregorich |
| 40302 | | Reviewed Date: | |

1.) Description

Condensed Whole Milk is the liquid food obtained by removing water only from Grade A, rBST Free milk to a predetermined solids content, unsterilized and unsweetened. For medium and high heat product the milk has been subjected to a medium or high heat treatment respectively.

2.) Physical & Chemical Characteristics

| Characteristic | Value | Test Method | COA |
|----------------------|-------------------------------------|--------------|-----|
| Fat | 28.5 % Max | SMEDP | X |
| Solids Non Fat (SNF) | 28.0-32.0% | SMEDP | |
| pH | 6.6 to 7.1 | AOAC 989.05 | X |
| Titrateable Acidity | .70% Max | SMEDP | X |
| Temperature | 34 F to 45 F | SMEDP | X |
| Color | Light to Cream | SMEDP | X |
| Sensory | Clean, with no Off Flavors, Typical | Organoleptic | X |
| Antibiotic | Neg (per PMO: Appendix N) | Charm EZ 3 | X |

3.) Microbiological Characteristics

| Characteristics | Value | Test Method | COA |
|----------------------------|----------------|-------------|-----|
| Standard Plate Count (SPC) | <30,000 cfu/ g | BAM-AOAC | X |
| Coliform | <100 cfu/g | BAM-AOAC | X |

4.) Miscellaneous Descriptions

| Item | Requirement | COA |
|-----------------------------|-------------|-----|
| Allergens | Milk | X |
| Ingredients | Skim Milk | |
| Additives | None | |
| Shelf Life (from Mfg. Date) | 7 days | |
| Storage Temperature | <45°F | X |
| Vehicle Identification | Tank Number | |

| | | |
|--------------------|---|----------|
| Kosher Certificate | UMKosher - United Mehadrin Kosher - St. Paul, MN. | X |
| HALAL Certificate | The Islamic Food And Nutrition Council of America | |
| Pasteurization | Low heat 166°F for ≥15.0 seconds | |

5.) Statements

- Plainview Milk Products condensed whole milk meeting all requirements of North American Free Trade Agreement (NAFTA).
- Products manufactured by Plainview Milk Products do not contain gluten
- Condensed skim milk is produced from cow's milk. Per the Code of Federal Regulations, Title 21, Section 131.110, milk is defined as "the lacteal secretion, practically free from colostrum, obtained by the complete milking of one or more healthy cows."
- Plainview Milk Products are exempted from OSHA Hazard Communication Standard #303 since they are subject to Food and Drug Administration labeling requirements.
- This product was produced from raw milk meeting the somatic cell ($\leq 400,000$ per ml.) and bacterial standard plate count ($\leq 100,000$ per ml.) requirements of Regulation (EC) No 853/2004 Annex III, Section IX, Chapter I, III Criteria for Raw Milk.

6.) Plant

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| | Plainview Milk Products Cooperative |
| Address | 130 2nd St. Sw, Plainview, MN 55964 |
| Phone / Fax | Phone:(507) 534-3872 Fax: (507) 534-3992 |
| Plant Identification | 27-556 |
| Bioterrorism ACT | www.fda.gov |
| Shipping Hours | 5 Days / 7:00 AM-3:00 PM Unless other arrangements are made prior . |

7.) Packaging

Available in bulk, by bulk tankers and in totes.

